



## CHATEAU GRAND BOISE

Chateau Grand Boise is managed by Jean and Ana-Sofia Simmonet. The couple proudly proclaim themselves as the contrarians of Provence and are driven to produce terroir-driven, recoltant wine on this historic biodynamic property. The 300-hectare estate is at the highest elevation in Sainte Victoire and is primarily forested, with only 43 hectares planted to vine. Jean is committed to achieving his goal, which is to replant seventy percent of their vines as massale selection. They spare no expense in the winery and have also opened a highly acclaimed restaurant on the property. The wines are primarily sold in France, with the rosé being allocated every year.

## Blanc

REGION	Provence, France
APPELLATION	AOC Côtes de Provence
VARIETALS	80% Vermentino, 10% Semillon, 10% Clairett
SOIL	Pink marble soils
VINEYARD ELEVATION	300-650 m
YIELDS	30 hl/ha
VITICULTURE	Hand-picked and collected in 20kg boxes to preserve the berries. Certified organic.
WINE MAKING	This wine comes from a direct pressing, with fermentation taking place in a concrete egg-shaped vat.
TASTING NOTES	This wine shows notes of white flowers with a touch of lemon peel and fennel. It is best paired with grilled vegetables, white fish, oysters, and shellfish.

